



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB877406-5-1
Job Sheet 176995



Part No: RB877406-5-1

Job Qty: 8 ea

Part Name: Shaft



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 5/4/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/28/18

Description:

Type: SOLD

Note: DWG RB877406-5 Rev. 1A IPP Rev. A 18.05.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/28/18	0.00	0.00	Start Up Machining-4		
100	Lathe Conv	8 pcs		5/28/18	0.50	1.00	Lathe Conv-2		
110	QC	8 pcs		5/28/18	0.00	0.00	QC2 Machining-5		
120	QC	8 pcs		5/28/18	0.00	0.00	QC8 Machining-5		
130	Outsource	8 pcs		5/28/18	0.00	0.00	Outsource12		
140	Packaging	8 pcs		5/28/18	0.00	0.00	Packaging2		
150	QC	8 pcs		5/28/18	0.00	0.00	QC6		
160	Packaging	8 pcs		5/28/18	0.00	0.00	Packaging3-2		
170	QC21-SA	8 Ea		5/28/18	0.00	0.00	QC21		

Part Op 100 - Machine as per DWG

Descriptions: 130 - Issue P/O to GROUPE ALTECH; PO 040147 - Black oxide finish, MIL-C-13924C Class 1 - Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required

140 - Receive

160 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R0.750	1144 Steel Proof Round Bar 0.750"	2.6960 ft (.337 ea)	90-Start up Operation	00024

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R0.750	3	19	0

Part Specifications

Specifications could not be found.



Container No: S079022



Part: RB877406-5-1

Job No: 176995

Serial No/Batch: S079022

Revision: 1A

Inspector:

Exp Date: 06/07/2018

Instructions:

Date: 06/07/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/5/18 11:35 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040147**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040147
PO Date: 6/8/18
Due Date: 6/13/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173895	RBE350A93-3307-00-05	Hex Head Cap Screw -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	6/13/18	6 pcs	0 pcs	6 pcs	\$18.57142860/pcs	\$111.43
2	173935	RBE703A95-0508-00-1	Quill -Issue P/O to GROUPE ALTECH: PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0508-00 Rev 5C	Firmed	6/13/18	12 pcs	0 pcs	12 pcs	\$3.52941176/pcs	\$42.35
3	173880	RBE350A94-5201-20	Cartridge, Dummy, Fuel -Issue P/O to Groupe Altech: PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	6/13/18	10 pcs	0 pcs	10 pcs	\$3.52941176/pcs	\$35.29

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	176995	RB877406-5-1	Shaft -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	6/13/18	8 pcs	0 pcs	8 pcs	\$8.57142857/pcs	\$68.57
5	173936	RBE703A95-0520-01-1	Quill -Issue P/O to Groupe Altech : PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	6/13/18	12 pcs ✓ 12k	0 pcs	12 pcs	\$3.52941176/pcs At 18/06/15	\$42.35
Grand Total:										\$300.00
Order Notes										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retension of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

DAS
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Plex 6/11/18 12:45 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(010169-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010169-2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
15-Jun-2018		Aman		40147				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A93-3307-00-05 Rev.	RBE350A93-3307-00-05 BLACK OXIDE FINISH MIL-C-13964 CLASS 1 MIL-C-16173 GRADE 4	OXIDE-BLACK CH	6	6	0	0	0
4	RB877406-5-1 Rev.	RB877406-5-1 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] BLACK OXIDE FINISH, MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE 3 OR MIL-C23411A OR MIL-PRF-81309 WIPE OFF EXCESS OIL	OXIDE-BLACK CH	8	8	0	0	0

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.